

GOULDS

TECHNICAL BROCHURE

BSJ_{R3}



High Capacity and Pressure: Specifically designed to deliver high capacities at deeper settings. **Stainless Steel Pump Shaft:** Hex design provides positive drive for impellers and eliminates clearance adjustments.

Easy to Service: Can be taken apart for service by removing four bolts.

Corrosion Resistant: Glass filled thermoplastic impellers. Stainless steel wear rings and coverplates. Electrocoat paint process applied inside and out and then baked on.

Powered for Continuous Operation: Pump is designed for continuous operation. All ratings are within the motor manufacturer's recommended working limits.

Easy to Prime: Top mounted vent plug allows air to escape from seal cavity during initial priming.

Adjustable Automatic Pressure Control Valve: Guarantees maximum capacity at all times.

By-pass check valve equalizes pressure in entire system and helps prevent loss of

NSF Listed: The first NSF listed jet pumps in the industry. All jet pumps and shallow well components only, deep well components are not listed.

NOW NSF LISTED!!

SJ

60 HZ VERTICAL JET PUMPS DEEP WELL

AV21

Still...







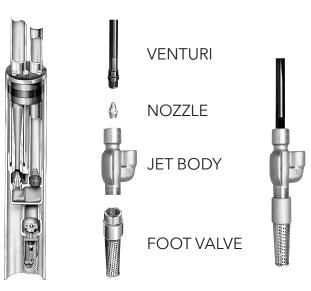
Residential Water Systems

PERFORMANCE RATINGS – TWIN PIPE SYSTEMS

HP/Model Well Casing Min. I.D. in.		3/2	4 HP - SJ()7	•	1 HP - SJ1	0	1	½ HP - SJ1	5	2 HP - SJ20					
			4													
Pressure	Pipe		1													
Suction	Size (in.)		1¼													
lot Assambly		FT4B-48	FT4B-47	FT4B-06	FT4B-47	FT4B-24	FT4B-08	FT4B-45	FT4B-30	FT4B-29	FT4B-45	FT4B-30	FT4B-29			
Jet Body (Only)		AT4B														
Nozzle		AN012	AN013	AN014	AN013	AN015				AN	013	013				
Venturi		AD727	AD724	AD720	AD	724	AD720	AD726	AD722	AD719	AD726	AD722	AD719			
Control Valve Setting (PSI) ②		37		40		43		62	65	67	76	78	80			
	Feet		•		Gallons F	er Minute	e (GPM) 3	0-50 Press	sure Switch	Setting						
	30	15.2			16.0			13.0			13.0					
	40	13.5			15.2			13.0			13.0					
	50	11.8			14.7			13.0			13.0					
et	60	10.7			13.7			12.8			12.8					
고수	70	8.5	9.0		11.7	11.7		12.2			12.8					
र्वे के	80		7.5			10.5		10.6			12.0					
sen	90		6.2	6.2		9.0		9.2	9.3		11.3					
As	100			5.8		7.5			9.0		9.5	9.5				
Jet	110			5.0		6.3	6.0			8.0			9.4			
함	120			4.6			5.0			7.0			8.5			
pth n s	130			4.0			4.3			6.2	5.8		7.7			
Depth to Jet Assembly (based on submergence of 5 feet)	140						4.0				5.6		6.8			
	150						3.5			5.2		6.0	5.7			
	160									4.7			5.5			
	170									4.2			5.3			
	180									3.7			5.0			
	190									3.2			4.7			
	200												3.8			

NOTE: An offset of 50 feet will result in a decrease of about 25% from ratings as shown.

- $\ \ \, \oplus$ Jet assembly package includes jet body (AT4), venturi, nozzle and foot valve.
- ② Deep well jet pumps require a pressure control device on the discharge to provide back pressure to the jet assembly. Failure to control the amount of discharge by adjusting the back pressure (pressure control valve setting) will cause the pump to lose prime. On pumps with low control valve settings, up to 40 psi, a simple ball valve or AV15 will work. On systems with control valve settings of 40 80 psi an AV22, AV22KIT or AV21 is required. They measure the pressure on the outbound side so that the high pressure does not open the 30-50 psi switch and turn the pump off.



PERFORMANCE RATINGS – PACKER SYSTEM

HP/Model		34 HP SJ07					1 HP SJ10				1½ HP SJ15					2 HP SJ20							
Well Ca	Well Casing In.		. 2			3		2		3	3		2		3			2			3		
Suction	Pipe Size (in.)		11⁄4		1	1/2		11⁄4		1	1/2		11⁄4		1½			1		1¼		1½	
Jet Ass Packag	e ①	FP2-51	FP2-50	FP2-06	FP3-40	FP3-42	FP2-50	FP2-07	FP2-08	FP3-40	FP3-49	FP2-49	FP2-30	FP2-29	FP3-47	FP3-46	FP3-34	FP2-49	FP2-30	FP2-29	FP3-47	FP3-46	FP3-34
Jet Bo (Only)	Jet Body (Only)		AP2 AP3		P3	AP2		AP3			AP2		AP3		AP2			AP3					
Nozzle	!	AN012	AN013	AN014	AN013	AN014	AN013	AN014	AN015	AN013	AN015						ANO	013					
Ventur	i	AD727	AD724	AD720	AD724	AD722	AD7	24	AD720	AD724	AD723	AD726	AD722	AD719	AD727	AD722	AD719	AD726	AD722	AD719	AD727	AD722	AD719
Pressur Control Setting	Valve		40		36	4	.0	4	5	40	43	62	65	67	62	64	66	76	78	80	75	78	80
	Feet							Ga	llons	Per M	inute	30-50) Pres	sure S	witch	Setti	ng						
	30	14.9			15.3		15.8			16.3		13.0			14.7			13.0			14.7		
	40	13.1			13.5		14.0			16.0		13.0			14.5			13.0			14.7		
	50	11.6			12.5		12.5			15.5		12.9			14.3			13.0			14.7		
	60	10.5			12.2		11.2	11.3		14.2		12.7			14.3			13.0			14.5		
	70	8.4	8.8		11.8			10.0		12.5		11.8			14.2			12.8			14.5		
eet)	80		7.6		10.2	8.5		8.7		10.0		10.2			12.2			11.8			13.5		
Depth to Jet Assembly d on submergence of 5 feet)	90		6.1	6.2		7.8		7.3		8.3	9.0	8.3	9.1		10.0			10.5			12.7		
Depth to Jet Assembl	100			5.7		6.9		5.5			8.2		8.3		7.8	9.1		8.5	9.1		10.5		
Ssei	110			4.3		6.0		4.2	4.8		7.3		7.3			8.8			8.9		8.3	9.1	
t A	120			3.8		5.3			4.0		6.7		6.2			7.6			7.9			9.1	
o Je	130			2.2		4.5			3.5		5.8		5.4	5.6		6.9			6.9			8.8	
th t	140								3.0		4.8			5.3		6.2			6.0			8.2	
o n	150								2.4		4.1			4.8		5.4	5.6		5.2	5.6		7.3	
Sed	160													4.3			5.5			5.4		6.5	
(ba	170																5.0			4.9		5.7	5.7
	180																4.7			4.3			5.6
	190																4.3			3.8			5.5
	200																3.8			3.3			5.3
	210																3.3						4.8
	220																						4.5
	230																						4.0

NOTE: An offset of 50 feet will result in a decrease of about 25% from ratings as shown. Special turned (diameter) couplings are required on 2" packer systems, order no. 64655 in Jet and Sub price book.

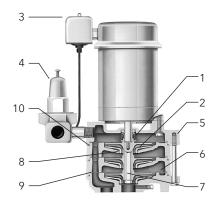
- ① Jet Assembly Package includes jet body, AP2 or AP3; built-in check valve, nozzle and venturi.
- ② Deep well jet pumps require a pressure control device on the discharge to provide back pressure to the jet assembly. Failure to control the amount of discharge by adjusting the back pressure (pressure control valve setting) will cause the pump to lose prime. On pumps with low control valve settings, up to 40 psi, a simple ball valve or AV15 will work. On systems with control valve settings of 40 80 psi an AV22, AV22KIT or AV21 is required. They measure the pressure on the outbound side so that the high pressure does not open the 30-50 psi switch and turn the pump off.





COMPONENTS

Item No.	Description						
1	Mechanical seal						
2	Corrosion resistant impellers						
3	Pressure switch						
4	Pressure control valve						
5	Rugged cast iron construction						
6	Electro-coat paint						
7	Stainless steel hex shaft						
8	Stainless steel wear rings						
9	Stainless steel cover plates						
10	O-ring seals						



AGENCY LISTINGS



Canadian Standards Association



Underwriters Laboratories^①



DRINKING WATER NSF/ANSI 61 & 372

DIMENSIONS AND WEIGHTS

HP/Model	¾-SJ07	1-SJ10	1½-SJ15	2-SJ20
Stages	2	2	3	3
Weight	58	63	77	88
Length	14	14	14	14
Width	8	8	8	8
Height	15½	16	20	201/2

Pressure Control Valve included in dimensions. (All dimensions are in inches and weight in lbs. Do not use for construction purposes.)

APPLICATIONS

Specifically designed for:

- Homes
- Farms
- Cottages

SPECIFICATIONS

Pipe connection – 1" NPT drive (pressure) 11/4" NPT suction 1" NPT discharge

Pressure switch – 34-1½ HP, AS4 2 HP, AS10 both preset (30-50 PSI)

- NEMA standard
- ¾-1½ HP, 115/230 V, 60 Hz, capacitor start
- 2 HP, 230 V only, 60 Hz
- Single phase
- 3500 RPM
- Built-in overload with automatic reset
- Stainless steel shaft
- Rotation: clockwise when viewed from motor end.

140° F

REQUIRED SYSTEM COMPONENTS

- Basic Pump Unit: Includes pump, motor, pressure switch, tubing, fittings, pressure gauge, bushing and AV21 pressure control valve.
- Deep Well Jet Assembly Package:
 Twin Pipe includes: Jet body,
 nozzle, venturi and foot valve.

 Packer includes: Jet body with built-in check valve, nozzle and venturi.
- Additional Accessories Required:
 For Packer: well casing adapter
 AWD2 (2") or AWD3 (3").

MODEL SJ

For twin pipe or packer systems.



MODEL INFORMATION

CSA Listed Order No.	U.L. Listed (Indoor use) ① Order No.	НР	Stages		
SJ07	SJ07UL	3/4	2		
SJ10	SJ10UL	1	2		
SJ15	SJ15UL	11/2	3		
SJ20	SJ20UL	2	3		



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